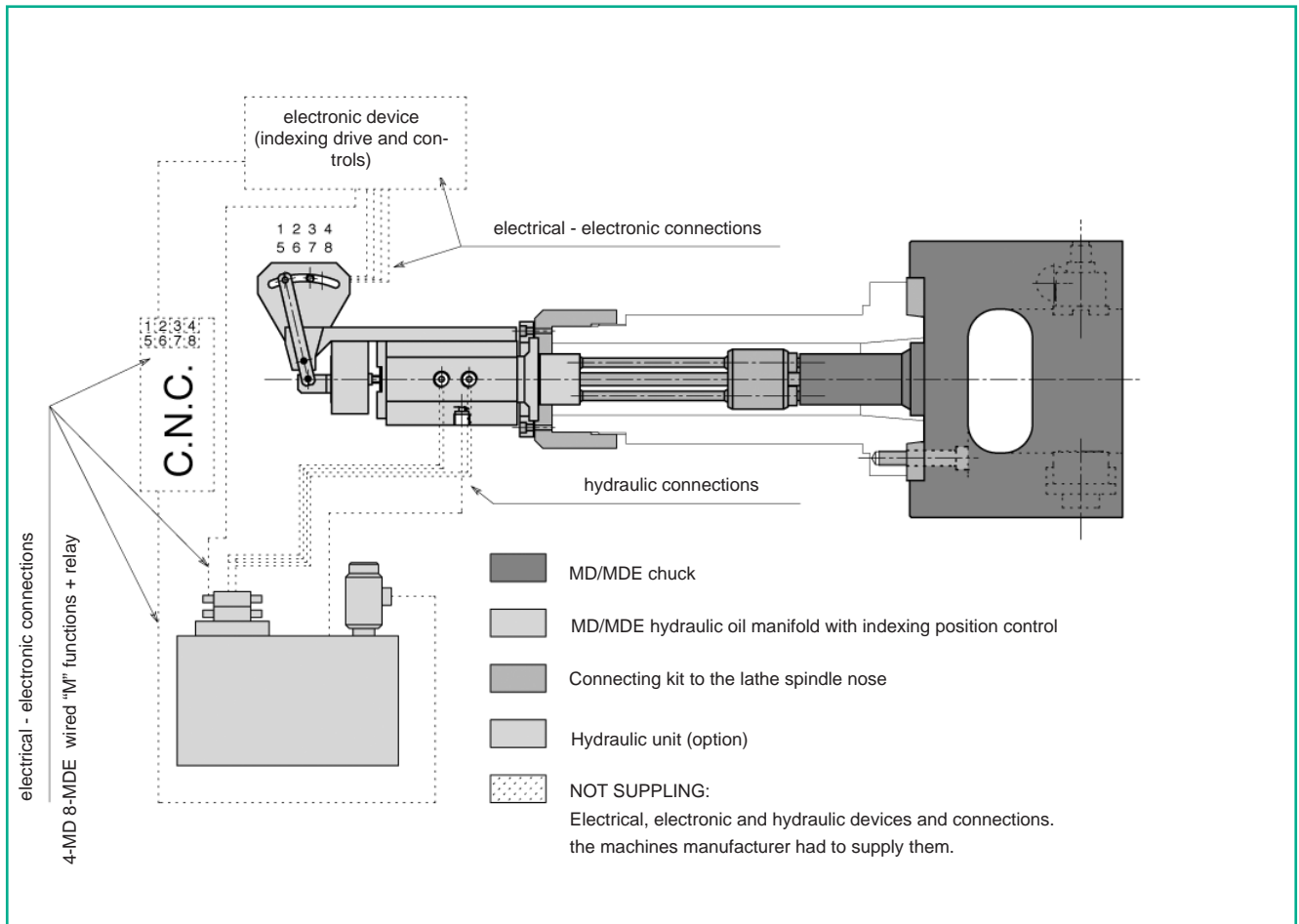


General connecting supply diagram



The standars MD/MDE power chuck includes:

- chuck
- hydraulic rear oil manifold
- tube nest
- indexing control predisposition (proximity switches not included)
- connecting flange to the lather spindle nose.

When ordering send us a drawing with the spindle lathe dimentions and specification to do the correct choice for you.

Components supplied only on request :

- M8x1 proximity switches (specify the type) to fix on the indexing control system.
- hydraulic unit with pipings (flexibility pipe length must be specified).
- shaped grips *.

*For this option we need a workpiece and the drawings of the raw part with working specifications.

We can't supply the following parts:

- the first installation on the lathe
- the electrical and electronic devices to interface the hydraulic unit and the proximity switches to the electrical cabinet and the machine CNC (indexing drive & controls).
- the hydraulic, electrical and electronic connection between chuck and machine tool.

See instruction enclosed with the furniture "Operating Manual".

For the correct working the CNC control unit needs to have auxiliary functions "M" wired to their respective relays.

The machines manufacturer had to supply them.